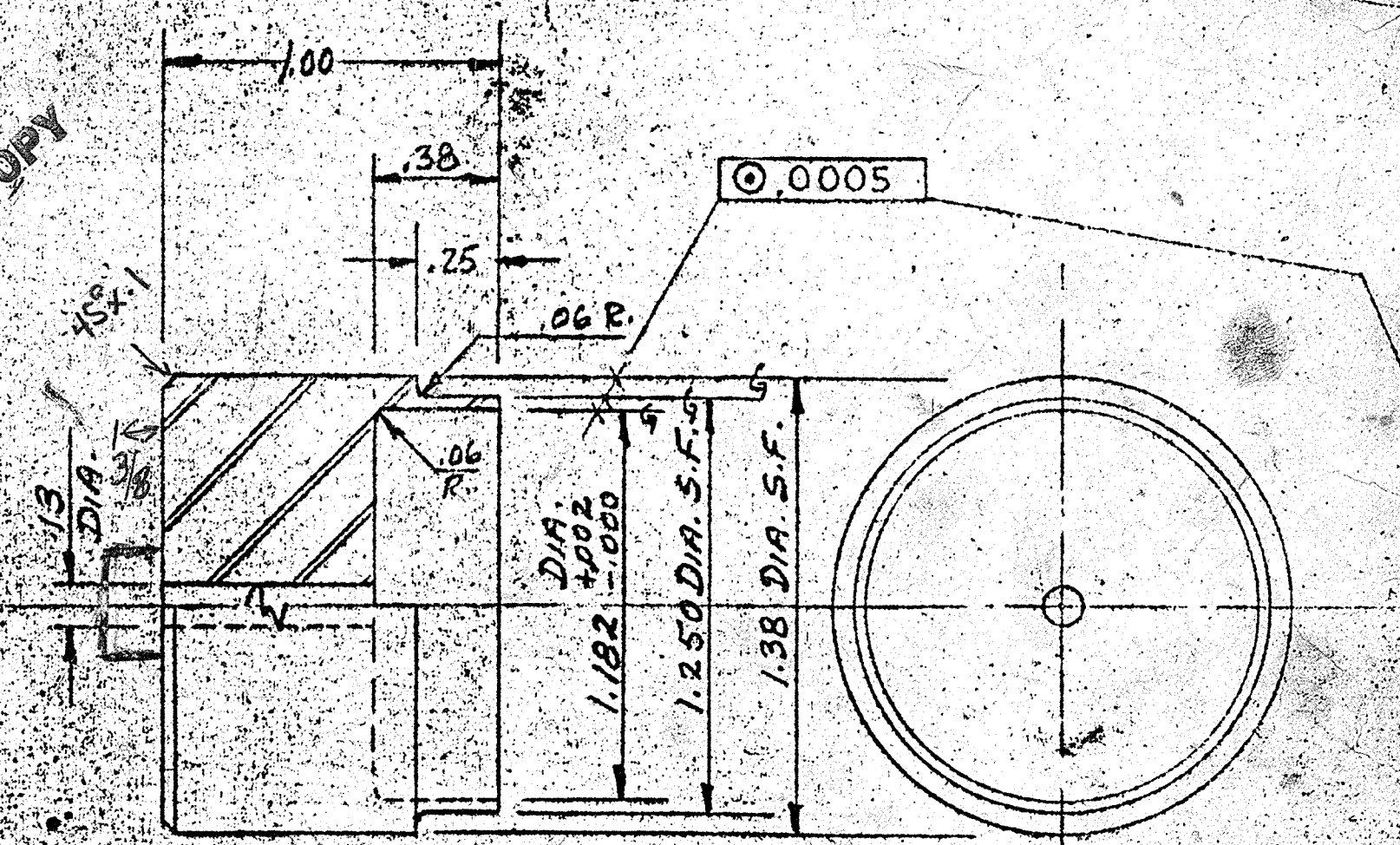
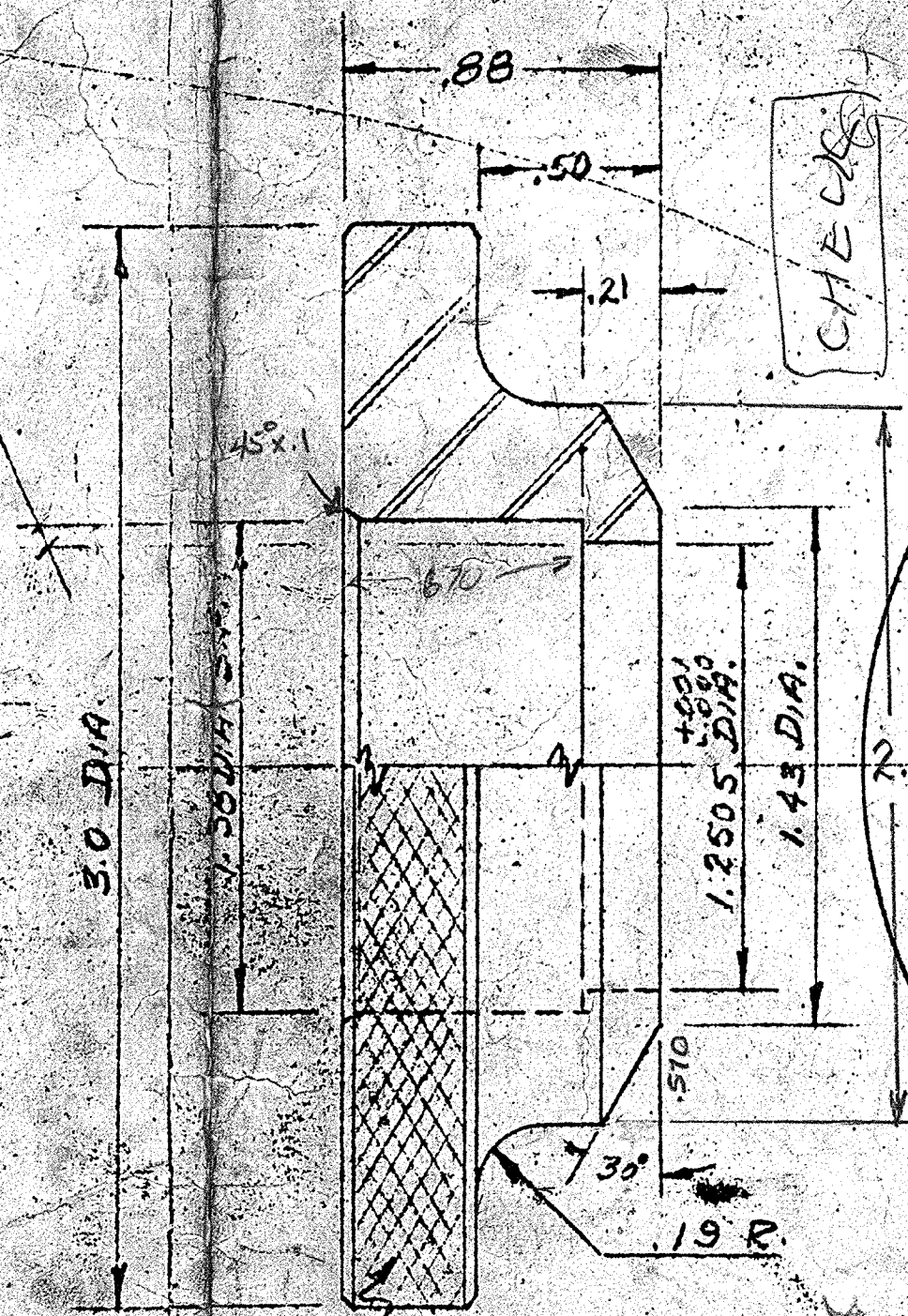


FILE COPY



1 PUNCH HDN. R/C 55-58  
ONE REQD.  
SCALE 2"=1"

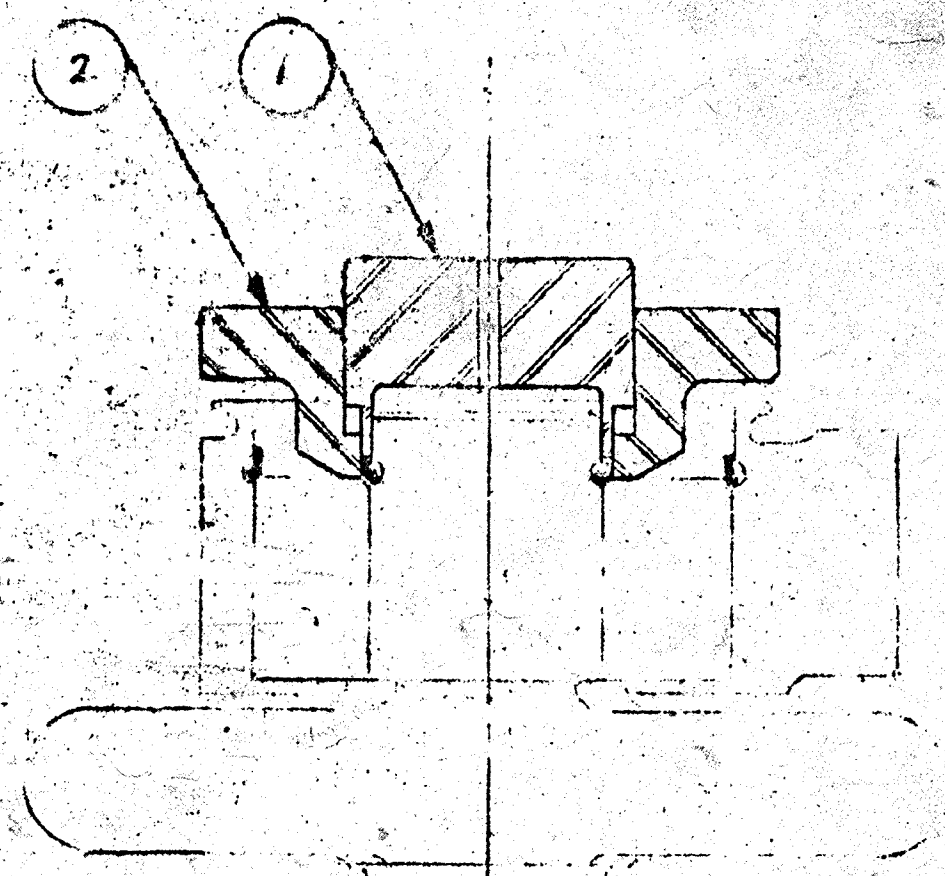


2 RING HDN. R/C 50-55  
ONE REQD.  
SCALE 2"=1"

CHG. NUMBER	CHG. LET.	CHANGE DESCRIPTION	DATE	BY	APP.
	A	REDESIGNED DETS 1 & 2	1/14/60	B. H.	D. A.
	B	SEE SHT #2	1/14/60	R. G.	
	C	SEE SHT #2	1/14/60	L. H.	

FOR REFERENCE ONLY  
NOT FOR PRODUCTION

FILE COPY



SECTION THRU R  
FULL SCALE

FOR REFERENCE ONLY  
NOT FOR PRODUCTION

NOTES:

1. MAKE WOODEN STORAGE BOX.
2. ELECTRO ETCH TOOL & PART NO'S. ON TOOL.
3. POLISH & OIL DIA FINISH

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830006-809-00088  
TOOL NUMBER CHG. LET.

QTY	CODE	DAT.	NO	REQ'D	MATERIAL	SIZE AND DESCRIPTION	ZONE
2	1				3" DIA. x 1/4" T.A.L.	CHTS	
1	1				1 1/2" DIA. x 1/4" T.A.L.	CHTS	

HUGHES TOOL COMPANY-AIRCRAFT DIVISION  
TOOL DESIGN DEPT.

TITLE: STAKING TOOL - RP12-14 PITCH CONTROL TAIL ROTOR ASST		ENG. CHANGE A
DRAWN: S. KERRIN 11-11-60	CHECKED: J. D. BASS 11-11-60	TOLERANCES UNLESS OTHERWISE SPECIFIED
APPROVED: T. MARTIN 11-11-60	SCALE: 2"=1"	DECIMAL: .005
NOTED: 11-11-60		ANGULAR: .005
TOOL DESIGN NUMBER: 830006-809-00088		